



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.9910

Job Sheet 197004

Part No: 646.9910

Job Qty: 15 pcs

Part Name: Struts



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/27/19

Job Tracking No:

Due Date: 9/20/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: 646.9900 rev nc1 IPP REV:A NEW ISSUE 12-09-19 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	
							Workcenter / Supplier Lead Time	Sign-off
110	Doosan - 1	15 pcs		9/20/19	0.00	2.95	Doosan - 1	19/08/24
120	QC 2	15 pcs		9/20/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	Am 19/08/24
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
170	QC 8	15 pcs		9/20/19	0.00	0.00	QC 8 - 12	
							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	
							QC 8 - 33	
							QC 8 - 35	
							QC 8 - 39	
							QC 8 - 4	
							QC 8 - 44	
							Plex 6/27/19 8:41 AM Dart.Renwick.Jennife	

**DAS
65
9-89**

					QC 8 - 45		
					QC 8 - 49		27mm 19/09/30
					QC 8 - 58		
					QC 8 - 8		
					QC 8 - 9		
					QC 8 - 68		
					QC 8 - 67		
					QC 8 - 1 (A)		
					QC 8 - 47		
					QC 8 - 40		
180	Outsource - 4 - Anodize	15 pcs	9/20/19		ATG001-VC	8	209-09-03
190	Packaging 2-1 - Receive - B4B	15 pcs	9/20/19	0.00 0.00	Packaging 2 - 1 - B4B		
					Packaging 2 - 2 - B4B		
					Packaging 2 - 3 - B4B		
					Packaging 2 - 5 - B4B		
					Packaging 2 - 4 - B4B		
					Packaging 2 - 6 - B4B		
					Packaging 2 - 7 - B4B		
					Packaging 2 - 8 - B4B		
					Packaging 2 - 9 - B4B		
					Packaging 2 - 10 - B4B		
					Packaging 2 - 11 - B4B		
					Packaging 2 - 12 - B4B		
					Packaging 2 - 13 - B4B		DP SEP 12 2019
					Packaging 2 - 14 - B4B		
					Packaging 2 - 15 - B4B		
					Packaging 2 - 16 - B4B		
					Packaging 2 - 17 - B4B		
					Packaging 2 - 18 - B4B		
					Packaging 2 - 19 - B4B		
					Packaging 2 - 20 - B4B		
					Packaging 2 - 21 - B4B		
					Packaging 2 - 22 - B4B		
					Packaging 2 - 23 - B4B		
					Packaging 2 - 24 - B4B		
					Packaging 2 - 25 - B4B		
					Packaging 2 - 26 - B4B		
					Packaging 2 - 27 - B4B		
					Packaging 2 - 28 - B4B		
					Packaging 2 - 29 - B4B		
					Packaging 2 - 30 - B4B		
					Packaging 2 - 31 - B4B		
					Packaging 2 - 32 - B4B		
					Packaging 2 - 33 - B4B		
					Packaging 2 - 34 - B4B		
					Packaging 2 - 35 - B4B		
					Packaging 2 - 36 - B4B		
200	QC 6	15 pcs	9/20/19	0.00 0.00	QC 6 - 9		
					QC 6 - 68		DAS
					QC 6 - 61		61
210	Packaging 3-1 - Stock - B4B	15 pcs ✓	9/20/19	0.00 0.00	Packaging 3 - 1 - B4B		9-89
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B ✓		CKK 014
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B		
					Packaging 3 - 6 - B4B		
					Packaging 3 - 7 - B4B		
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		
					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		

Mon 9-30-2019

Oscar

				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220 QC 21 - SA	15 pcs	9/20/19	0.00 0.00	QC 21 - SA - 21 ✓	CCK014
				QC 21 - SA - 70	DAB
				QC 21 - SA - 53	21
Part Op 110 - *** CUT BLANK ON CHOP SAW AT 24.030" LONG*** TURN AS PER DWG DWG REV: 1/206 FOLIO Descriptions: REV: N/A DEBURR 120 - QC2- Inspect parts off machine FAI/FAIB 170 - QC8- Inspect parts - second check 180 - Issue P/O to ATG : 4440 Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C 190 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached 200 - (QC6- All purchased or subcontracted products) 210 - (Identify as per dwg & Stock Location:) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV*** 220 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6R0.563	6061-T6 Round Bar .563	31.5000 ft (2.1 ea)	110-Doosan - 1	S20355	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Doosan - 1	M6061T6R0.563	32	41	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut	0.563Inches ± 0.010	0.573 0.553		
2	Strut	0.190Inches ± 0.010	0.200 0.180		
3	Strut	0.275Inches ± 0.010	0.285 0.265		
4	Strut	24.000Inches ± 0.030	24.030 23.970		
5	Strut	0.201Inches + 0.005 - 0.001	0.206 0.200		
6	Strut	45.0Angle ± 0.5	45.5 44.5		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044411



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044411

PO Date: 9/3/19

Due Date: 9/11/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-09-09

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198846	RBEM632V4001102-5	Indicator Plunger -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	9/11/19	5 pcs	0 pcs	5 pcs	\$8.86/pcs	\$44.30
				X5		SEP 09 2019					DP
											S209355
2	199027	RBW6500G03531-3G-4	Flange Support -Issue P/O; -ANODIZE COLOR Black, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	9/11/19	19 pcs	0 pcs	19 pcs	\$8.86/pcs	\$168.34
				X19		SEP 09 2019					DP
											S209879



5 198051 RBW6405G04132-3G-5	Frame -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -	9/11/19	5 pcs	0 pcs	5 pcs	\$4.55/pcs	\$22.75
		X5	SEP 09 2019	S 209	640			DP



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PURCHASE ORDER

POHB044411



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	198949	RBW6005G01631-3G-2	Bottom Clamp -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	9/11/19	4 pcs	0 pcs	4 pcs	\$4.55/pcs	\$18.20
Grand Total:											\$954.79

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/9/19 1:50 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918578

Date: 11-Sep-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
35 ea	Part: 646.9910 Struts Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot# <u>9731-F-119</u> <u>06 / 20</u> Job: 25888 PO: POHB044411	Rev: NC	DAS 61 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>SEP 11 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		RECEIVED SEP 12 2019 DART AEROSPACE LTD.	
Made in Canada.			